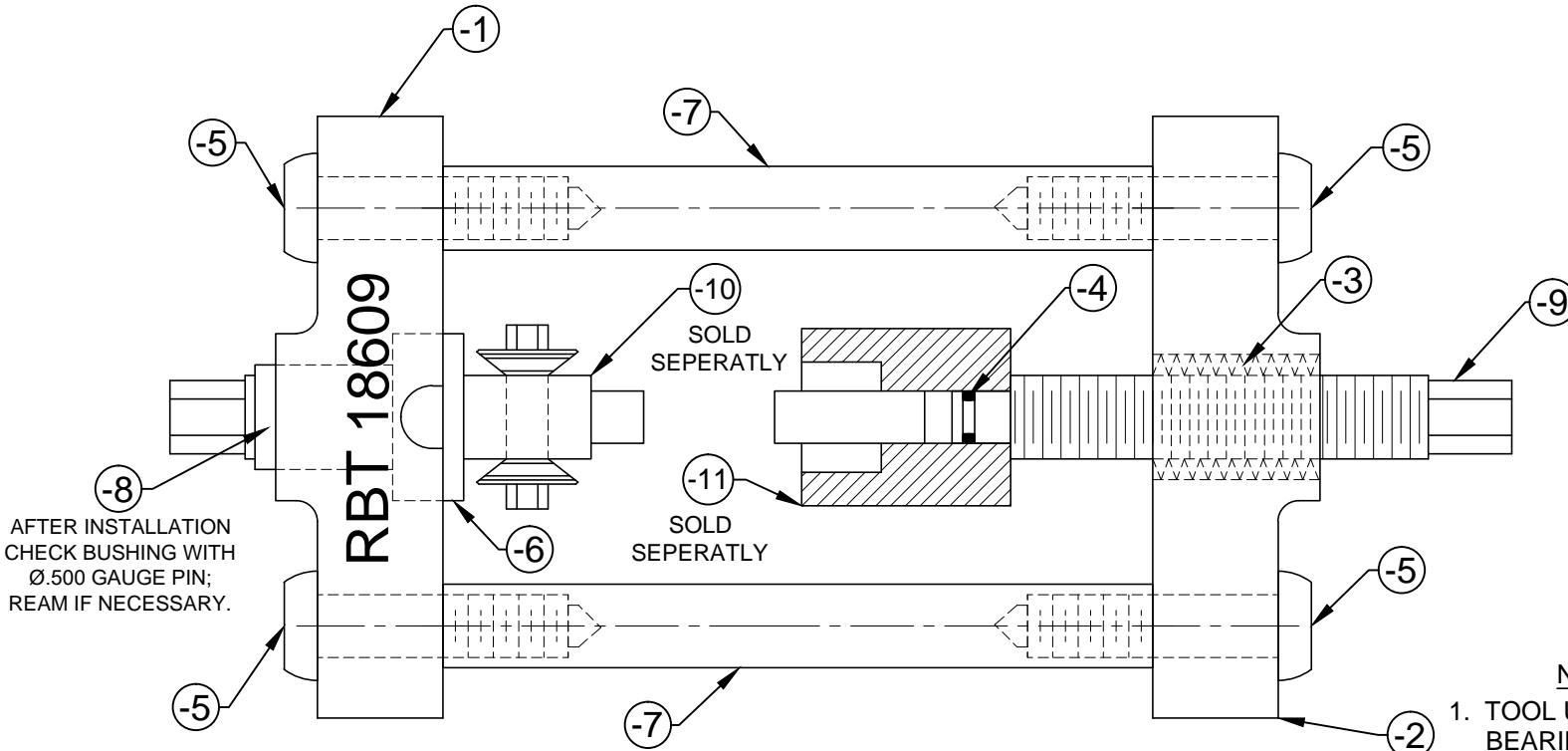


REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	O-RING GROOVE ADDED TO -9.	6/14/00	
2	ADDED TOLERANCES TO -9. O-RING GROOVE & END, REMOVED LEADING O'S & RE-ORGANIZED DWG. REMOVED -10, IT HAS OWN FILE T101530-3M.	7/24/07	WP GE
3	MERGED TWO FILES INTO ONE, ADDED NEW BOM, TITLEBLOCK & REV LOG. ADDED NOTE TO PRESS FIT POCKET TO BEARING & NOTE ABOUT ENGRAVING P/N.	11/16/07	WP RW
4	CORRECTED BOM INFORMATION, CH'D -1 .375 DEPTH FROM .25 TO .295.	9/4/12	RJC GE
4A	-7 CH'D MATERIALS WAS TUBE IS ROUND STOCK. DELETED INCORRECT HIDDEN LINES PER GE.	3/7/13	BIM GE



ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MAT.	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	TOP	6061	1 x 1 x 3-5/8	2
			-2	1	LOWER BODY	6061	1 x 1 x 3-5/8	3
		B/O	-3	1	HELICOIL INSERT		1/2-20 x 5/8 MCMASTER-CARR #91732A236	1
		B/O	-4	1	O-RING	VITON	CHRISTOPHER SEALS #V75-007	1
		B/O	-5	4	SOCKET BUTTON HEAD CAP SCREW	PLAIN	3/8-16 UNC x 1-1/4 MCMASTER-CARR #91255A626	1
		B/O	-6	1	GOLD SPEC BEARING		Ø1/2 ID X Ø1.00 OD X 11/32 APPLIED INDUSTRIES #GS4455-00	1
			-7	2	ROUND	STEEL	Ø1/2 OD.x 4-1/2	4
		B/O	-8	1	BUSHING	BRONZE	1/2 ID. x 5/8 OD. x 3/4 APPLIED INDUSTRIES #810-6	1
			-9	1	SCREW	STEEL	1/2-20 UNF x 3	5
			-10	1	STAKING TOOL (SOLD SEPERATELY)		RB T101530-3M	
			-11	1	STAKING GUIDE (SOLD SEPERATELY)		RB T101530-23	

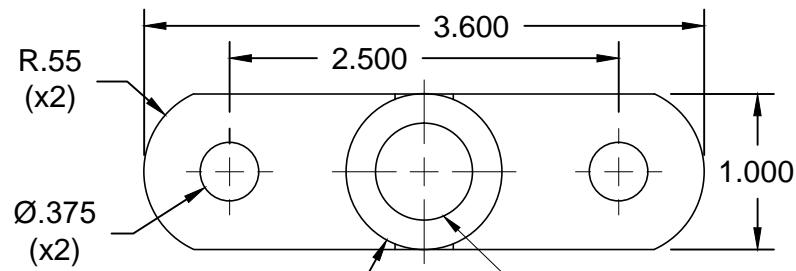
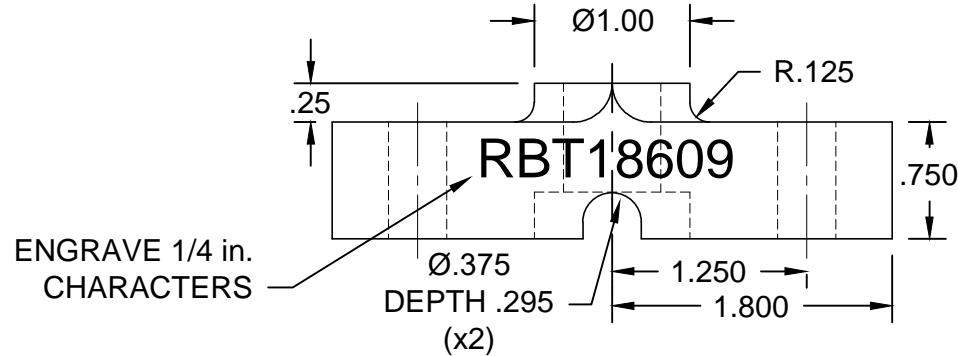
RED BARN MACHINE
STAKING ADAPTER
DWG NO. RBT18609 REV 4A

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XXX ± .005 FRACTIONS ± 1/32
.XX ± .01 ANGLES ± .5°
HEAT TREAT
FINISH SPEC LISTED WITH PART
USED ON MODEL
206 & 206L

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

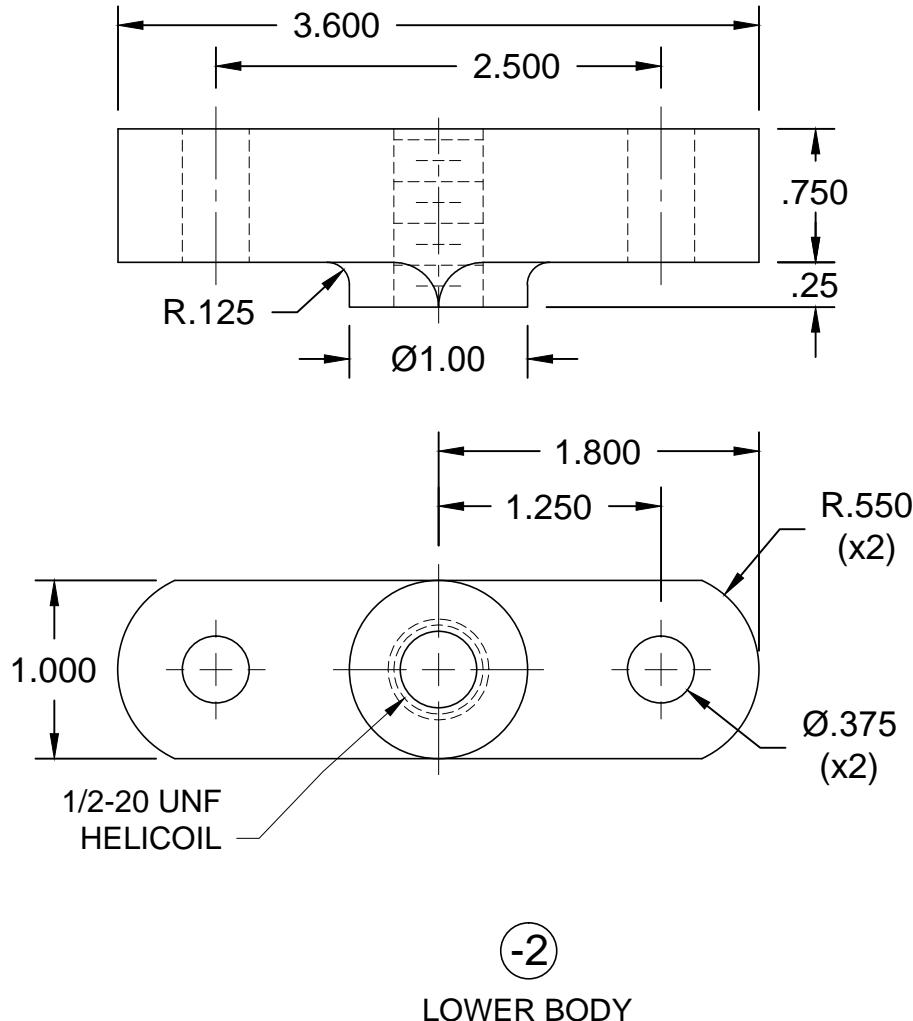
SCALE NTS DATE 2-10-2000 SHEET 1 of 5

REV			DESCRIPTION		DATE	INITIAL	APPROVED
3			ADDED NOTE TO PRESS FIT POCKET TO BEARING & NOTE ABOUT ENGRAVING P/N.		11/16/07	WP	
4			CH'D -1 Ø.375 DEPTH FROM .25 TO .295.		9/4/12	RJC	GE



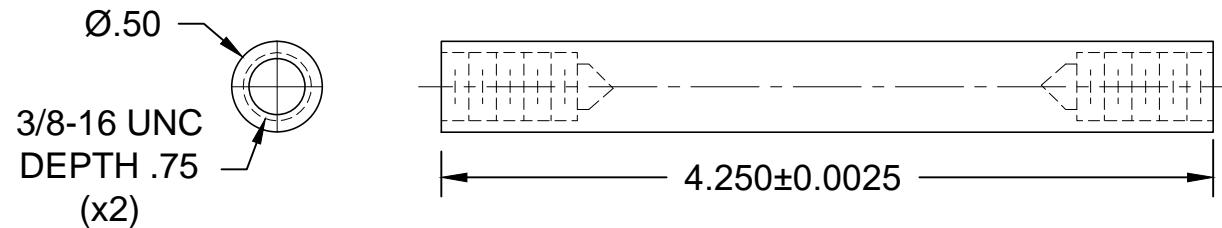
RB RED BARN MACHINE	
TITLE STAKING ADAPTER	
DWG NO.	RBT18609-1
REV	4A
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX	± .005
.XX	± .01
.X	± .1
FRACTIONS ± 1/32	
ANGLES ± 5°	
DRAWN BY: D. ROBERTS	
APPROVED <i>D. Weil</i>	
HEAT TREAT	
FINISH BLACK ANODIZE	
SPEC MIL-A-8625F, TYPE II, CLASS II	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR. 015 R.	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	2-10-2000
SHEET	2 of 5

REV		DESCRIPTION		DATE	INITIAL	APPROVED
-	--			-	-	-



RB RED BARN MACHINE	
STAKING ADAPTER	
DWG NO.	RBT18609-2
REV	4A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: D. ROBERTS
TOLERANCES ON: DECIMALS .XXX \pm .005	APPROVED <i>D. Weil</i>
.XX \pm .01	HEAT TREAT
.X \pm .1	FINISH BLACK ANODIZE
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R.	SPEC MIL-A-8625F, TYPE II, CLASS II
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	206 & 206L
SCALE NTS	DATE 2-10-2000
	SHEET 3 of 5

REV	REVISIONS		
	DESCRIPTION	DATE	INITIAL
4A	-7 CH'D MATERIALS WAS TUBE IS ROUND STOCK. DELETED INCORRECT HIDDEN LINES PER GE.	3/7/13	BIM GE

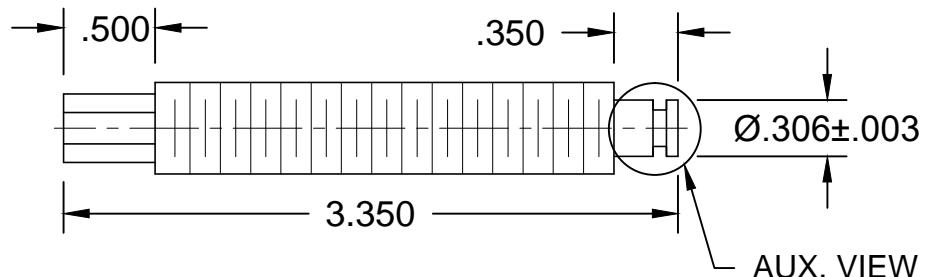
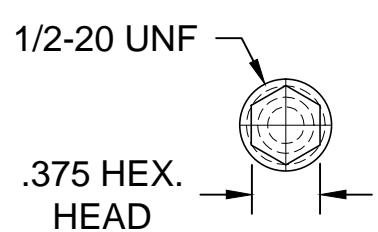


(-7)

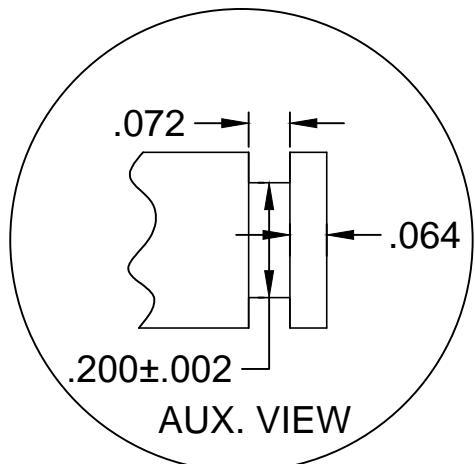
TUBE

RED BARN MACHINE	
TITLE	
STAKING ADAPTER	
DWG NO.	RBT18609-7
REV	4A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± .5°	
HEAT TREAT	
FINISH SPEC BLACK OXIDE	
USED ON MODEL	
206 & 206L	
SCALE	NTS
DATE	2-10-2000
SHEET	4 of 5

REVISIONS		
REV	DESCRIPTION	DATE
1	O-RING GROOVE ADDED -9.	6/14/00
2	ADDED TOLERANCES TO -9 O-RING GROOVE & END.	7/24/07 WP GE



(-9)
SCREW



RB RED BARN MACHINE	
STAKING ADAPTER	
DWG NO.	RBT18609-9
REV	4A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5°	
DRAWN BY:	D. ROBERTS
APPROVED	<i>D. Weil</i>
HEAT TREAT	
FINISH SPEC	BLACK OXIDE
USED ON MODEL	206 & 206L
SCALE	NTS
DATE	2-10-2000
SHEET	5 of 5